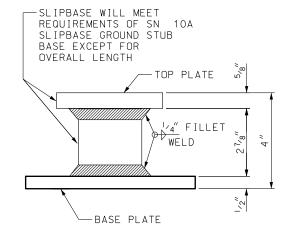
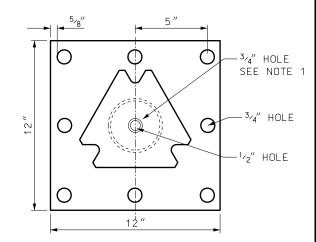
SLIPBASE TUBULAR STEEL SIGN BASE SURFACE MOUNT (B4A) FOR $2\frac{7}{8}$ " POSTS (P3, P4 OR P5 POSTS)





BASE PLATE DETAIL

BASE PLATE FABRICATION REQUIREMENTS: BASE PLATE: 1/2" ASTM A 36 PLATE STEEL PIPE STUB: 3" NOMINAL SCHEDULE 40, ASTM A 53 GBR

TOP PLATE: MEET REQUIREMENTS OF SN 10A GROUND STUB TOP PLATE REQUIREMENTS

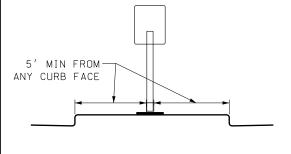
MEET ASTM A-123 GALVANIZING AFTER FABRICATION IS COMPLETED.



- 8- EACH 5 /8" \times 6" MECHANICAL WEDGE ANCHORS. 4- EACH 5 /8" FLAT WASHERS
- 4- EACH 5/8" LOCK WASHERS 4- EACH 5/8" NUTS

ALL HARDWARE WILL BE GALVANIZED OR ZINC PLATED.

INSTALLATION REQUIREMENTS: DRILL: $8-\frac{5}{8}$ " HOLES $6\frac{1}{2}$ " DEEP, CLEAN HOLE PRIOR TO INSTALLING ANCHORS



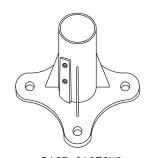
PLACEMENT DETAIL

SEE NOTE 4

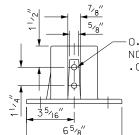
NOTES:

- 1. USE P3, P4 OR P5 POST, SEE STD DWG 10A.
- 2. REFER TO STD DWG SN 10A FOR ACCEPTABLE TOP CASTING AND ASSEMBLY REQUIREMENTS.
- 3. REFER TO STD DWG SN 13 SERIES FOR SIGN MOUNTING AND HARDWARE REQUIREMENTS.
- 4. REFER TO STD DWG SN 7 SERIES OFFSET NOT ADDRESSED IN PLACEMENT DETAIL AND FOR HEIGHT REQUIREMENT.

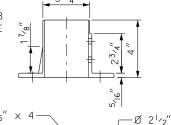
TUBULAR STEEL SIGN BASE SURFACE MOUNT (B4B) FOR $2^{3}/8^{\prime\prime}$ POSTS (P1 OR P2 POSTS)



BASE CASTING ASTM A-536 65-45-12 DUCTILE IRON

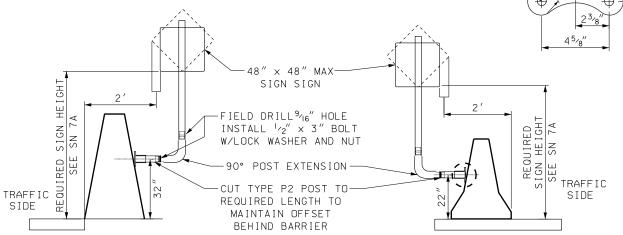


0.375-16 UNC-2B NOTE: TOP TO BE .010 OVERSIZE

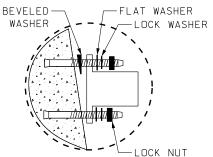


HORIZONTAL INSTALLATION

 $R = 2^{13}/16^{4}$



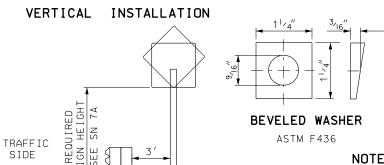
HORIZONTAL INSTALLATION NOTE: USE A 90 DEGREE POST EXTENSION WHEN MOUNTED HORIZONTALLY. REFER TO STD DWG SN 13A FOR POST EXTENSION REQUIREMENTS.



MOUNTING HARDWARE:

- 4- EACH $\frac{1}{2}$ " × 4" MECHANICAL WEDGE ANCHORS.
- 4- EACH 1/2" FLAT WASHERS 4- EACH 1/2" LOCK WASHERS
- 4- EACH 1/2" NUTS
- 2- EACH BEVELED WASHERS. REQUIRED FOR HORIZONTAL MOUNTING ONLY. ALL HARDWARE WILL BE GALVANIZED OR ZINC PLATED.

INSTALLATION REQUIREMENTS: DRILL: 4- 1/2" HOLES 41/2" DEEP, CLEAN HOLE PRIOR TO INSTALLING ANCHORS



SEE NOTE 1

NOTES:

- 1. USE WHERE BASE IS FULLY PROTECTED OR OUTSIDE THE MAXIMUM REQUIRED CLEAR ZONE AS STATED IN THE LATEST EDITION OF THE ROADSIDE DESIGN GUIDE.
- 2. MOUNTING CAN BE VERTICAL OR HORIZONTAL.
- 3. USE P1 OR P2 POST. REFER TO STD DWG SN 9A.

RANSPORTATION
BRIDGE CONSTRUCTION UTAH

SURFACE MOUNTED TUBULAR STEEL SIGN BASES (B4A AND B4B)

STD DWG SN 11